Operating a state-of-the-art dairy, food, beverage, pharmaceutical, or cosmetic production plant requires a just-in-time manufacturing system, minimized production losses and compliance with tough quality regulations.

This is why it is so important to have precisely planned service interval schedules, trained service personnel and an adequate supply of original spare parts.

Pentair Südmo’s After Sales Services offer a variety of options tailored to meet your specific requirements.

SÜDMO AFTER SALES SERVICES

SÜDMO YOUR PARTNER FOR SUCCESS

EFFICIENT MAINTENANCE PLANNING

YOUR REQUIREMENTS

- High product quality and safety
- Efficient plant operation
- Operating safety
- Guaranteed replacement part availability
- Improved plant performance

OUR SERVICES

- Preventive and corrective maintenance
- Original replacement parts planning
- Hands on training
- 24/7 phone technical support
- Experience support and service personnel
Our comprehensive service plans help ensure that your Pentair Südmo valves and components continue to meet your expectations in regard to plant availability, product quality and process safety.

Pentair Südmo offers original spare parts planning for preventive maintenance and emergency repairs and customer-specific maintenance schedules.

By doing this, we not only address urgent maintenance work and repairs, but take preventative measures to help minimize maintenance time and unscheduled downtime. All of this contributes to a lower total cost of ownership (TCO).

Services
• Preventive and corrective maintenance
• Original replacement parts planning
• Hands on training
• 24/7 phone technical support
• Experience support and service personnel
## SUPPORT
- **Our service = Your profit!**

## STARTER KIT
- Stay safe with the original equipment manufacturer’s emergency kit.

## BASIC PACKAGE
- Scheduled maintenance for reliable and cost-efficient production.

## TRAINING
- Operating and maintenance staff training = Expertise for your employees.

## HOTLINE
- We are available via the hotline, 24 hours a day, 365 days a year.

## ORIGINAL SPARE PARTS
- Smooth delivery of supplies via the Sales Service Center.

## MANPOWER
- Experienced maintenance teams available at all times, even when you need to move quickly.

## SUSTOMIZE®
- Sustain and optimize - constantly and sustainably optimizing ongoing processes.

## ALL-INCLUSIVE PACKAGE
- All services in one package, from scheduled maintenance through to implementation.
## ON-SITE MAINTENANCE

Maintenance costs are a significant portion of production costs and can be significantly reduced with planned service intervals.

During service visits all necessary preventive and corrective maintenance steps are completed to maximize the plant’s performance, reduce costs and optimize productivity.

<table>
<thead>
<tr>
<th>1. REMOVING THE VALVES FROM THE PIPING</th>
<th>2. STORING DISASSEMBLED VALVE HOUSINGS</th>
<th>3. PROVISION OF ALL SEALS AND LUBRICANTS</th>
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<tbody>
<tr>
<td><img src="image1.jpg" alt="Image 1" /></td>
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<th>4. DISASSEMBLY AND VISUAL INSPECTION OF VALVES</th>
<th>5. WEAR PART MAINTENANCE AND DOCUMENTATION</th>
<th>6. REASSEMBLY OF VALVES ONTO PIPING</th>
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<td><img src="image4.jpg" alt="Image 4" /></td>
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7. PRESSURE AND FUNCTIONAL TESTS COMPLETE THE MAINTENANCE VISIT
ABOUT US

Pentair Südmo’s know-how in valve design and production and our application expertise assures the right technology for every application.

As the need for safety and sustainability in the food, dairy, beverage, and pharmaceutical industries increases, we respond with advanced products and services. Whether we are collaborating with an American dairy that needs to comply with the strictest regulations or developing a total solution for an international brewery, Pentair Südmo has the solution that best fits our customer’s needs.

Our capabilities range from the manufacture of high-quality stainless steel components through to project planning and implementation of complete process plants. We also offer process engineering, service management and extensive training opportunities. For us, success comes when our customers benefit from optimized plant performance and lower operating costs as a result of our product and process solutions.

Founded in 1954 as a specialist in valves and components for the German dairy industry, Pentair Südmo has a long history in working with liquid processing.

We continue this tradition of innovation, development and manufacturing at our headquarters in Riesbürg, Germany. Our components, including single seat, double seat and a wide range of standard and specialty stainless steel valves as well as compact systems meet the highest hygienic and aseptic standards.

Today, we are part of Pentair, an international, broad-based industrial company with more than 30,000 employees worldwide.